9 1/4

8 1/8

7 3/8

6 9/16

4 5/8

13 1/4

5 1/4

4 1/4

3 3/16

2 1/8

2 1/8 R

CUT OUT IN -8 (REF)

AN442-D4 EQUALLY SPACED

28F7556

28F6717

28F6714-L

28F6719

28F6714-R

(7) 2 1/16 I.D. x 3 3/4 O.D.

AN442-D4

(11)

(12)

6" JIG

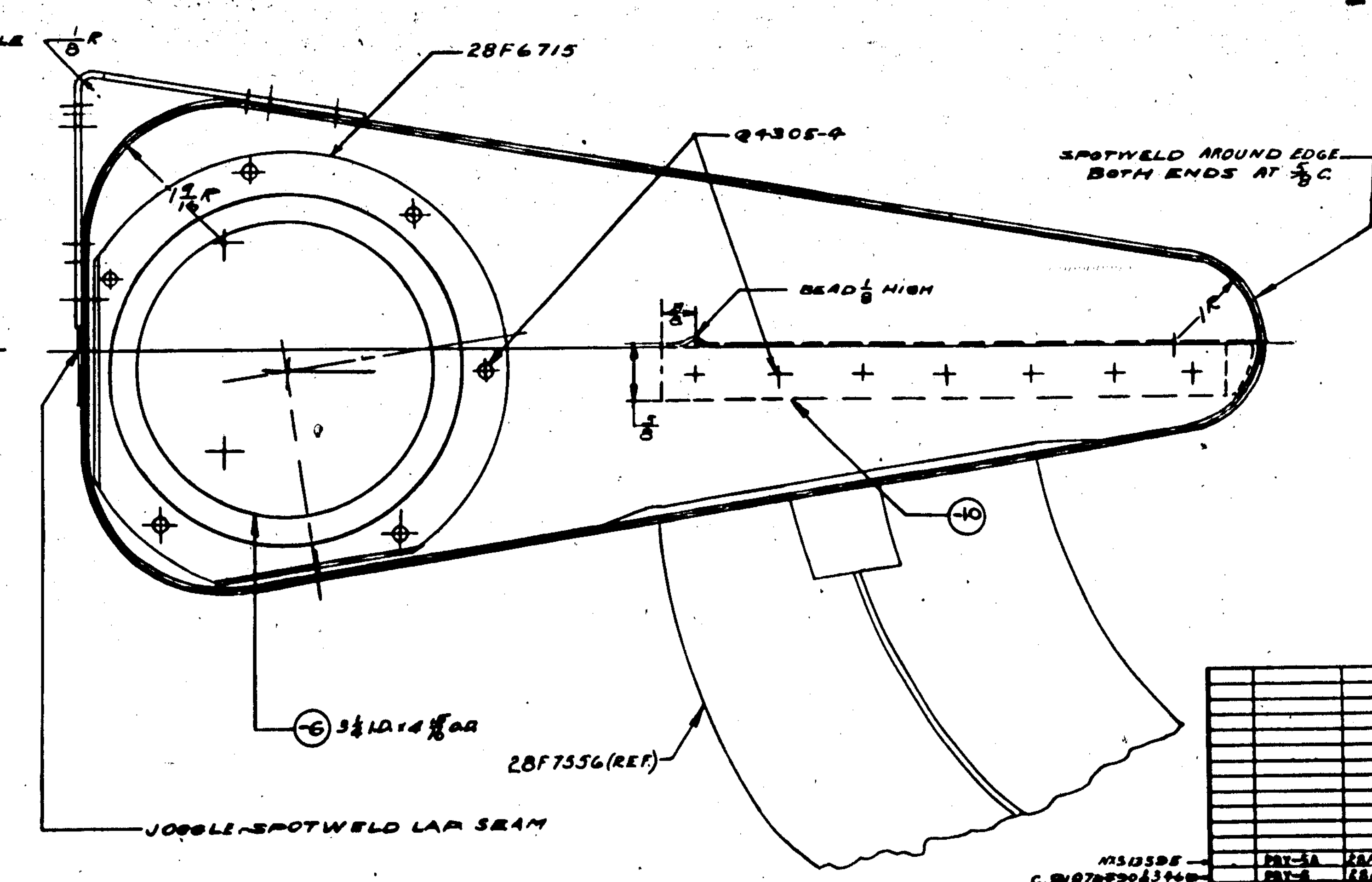
6" JIG

NO. 10 HOLE

DRILL NO. 10 HOLE

(9)

15 1/4



NOTES:
ALL RADII NOT CALLED OUT TO BE 1/8 R
CAC° FAB-15 MAY BE PURCHASED FROM U.S. RUBBER CO., LOS ANGELES, CALIFORNIA, VENDOR'S NO. STYLE D-58 OR EQUIV.

APPROVED FOR TOOLING BY
E. E. Dal[illegible]
1-27-42

PART NO.	STOCK	MATERIAL	SPEC.
AN442-D4			
28F6719			
28F6717			
28F6715			
28F6714-L			
28F6714-R			
28F7556			
-12	.040 x 2 x 4 1/2	ALCLAD	[illegible]
-11	.040 x 2 x 4 1/2	ALCLAD	[illegible]
-10	.032 x 7 [illegible]	ALCLAD	[illegible]
-9	.032 x 14 [illegible] x 37	ALCLAD	[illegible]
-7	1/16 x 4 x 4	CAC° FAB-15	COMM
-6	1/16 x 5 [illegible]	CAC° FAB-15	COMM

PARTS LIST FOR ASSY.

MODEL	NEXT ASSY.
PBY-5A	28F6826
PBY-5	28F6826

REQUIREMENTS FOR AIRPLANE

NAS13598
C.91878[illegible]

REPLACES 28F6873 OF 3-18-42

SCALE 12" = 1'0"

NAVY NONE

FINISH 2-P-GP

NAME ASSY. - ANTI-ICING PLENUM CHAMBER

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF.

J 28F6873

R

H 398